



Flat Plat Membrane unit with 48pcs membrane sheets



Membrane tank with the treatment capacity of 100,000m<sup>3</sup>/d of one municipal waste water treatment plant

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# Membrane Bio-reactor membrane sheets with the material of PVDF



## TIANJIN MOTIMO MEMBRANE TECHNOLOGY CO., LTD.

Column hollow fiber with the making method of H-TIPS

### BT-12 BT-20 BT-20D

- Tianjin Motimo Membrane Technology Co., Ltd. has over 40 years history of column hollow fiber membrane R&D and manufacturing.
- The birthplace of the first Chinese column hollow fiber membrane module, the first Chinese column hollow fiber membrane module with PVDF material
- The PVDF column hollow fiber membrane making method of the first and second generation has the honor to win the second prize of the State Technological Invention respectively in 2008 and 2012
- MOTIMO brought out the column hollow fiber MBR membrane products with dual water collecting pipes with independent research and development and it was widely used in large-scale deep treatment projects with the advantages of no sludge deposit, more uniform aeration and easy maintenance.
- Column hollow fiber ultrafiltration membrane modules with H-TIPS making method in 2012 is MOTIMO's third generation PVDF products (American Patent: USD8722146B2)



| ocket joint  |
|--|
| Socket interface<br>er diameter 40mm, Inner diameter 32mm) |
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| 534mm  |
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| 1500r  |
|  |
| installation dimension 1500mm                              |
| installa   |
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| Module model               |  | BT-12  | BT-20           | BT-20D          |
|----------------------------|--|--|-----------------|-----------------|
| Module<br>parameters       | Membrane material  | PVDF   |                 |                 |
|                            | Membrane making method                                   | H-TIPS   |                 |                 |
|                            | Effective membrane area (m <sup>2</sup> )                | 12.5   | 20              | 20              |
|                            | Intercept aperture (µm)                                  | 0.03   |                 |                 |
|                            | Inner/outer diameter of the hollow<br>fiber (mm)         | 0.7/1.3  |                 |                 |
| Module size                | Length*Width*Height (mm)                                 | 534 x46 x 1000   | 534 x 46 x 1500 | 534 x 55 x 1500 |
|                            | Connector specification                                  | DN32 Socket interface<br>( Outer diameter 40mm, Inner diameter 32mm) |                 |                 |
| Module Weight              | Moist module(kg)   | 10   | 13              | 13              |
| Operation<br>conditions    | Filtration mode  | Dead-end filtration or Cross flow filtration                         |                 |                 |
|                            | Produced water flux ( $L/m^2 \cdot h$ )                  | 10~20  |                 |                 |
|                            | Maximum TMP(kPa)   | 80   |                 |                 |
|                            | Module uniform aeration rate ( $\text{Nm}^3$ /h· piece ) | 2~6  |                 |                 |
|                            | Operational TMP(kPa)                                     | 10~60  |                 |                 |
|                            | Applicable temperature<br>range (°C )                    | 5~40   |                 |                 |
|                            | Applicable sludge concentration<br>(mg/L)                | < 12000  |                 |                 |
| Cleaning conditions        | pH range of doing chemical cleaning                      | 1~13   |                 |                 |
|                            | Maximum tolerance concentration of NaCLO (ppm)           | 5000   |                 |                 |
| Produced water performance | Produced water turbidity (NTU)                           | < 1  |                 |                 |



### **Product specification table**